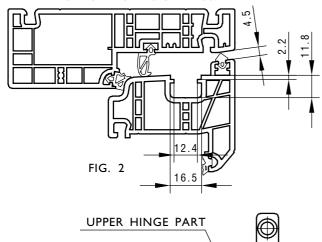
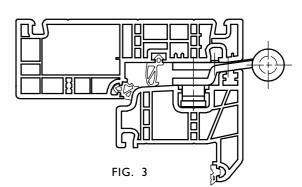


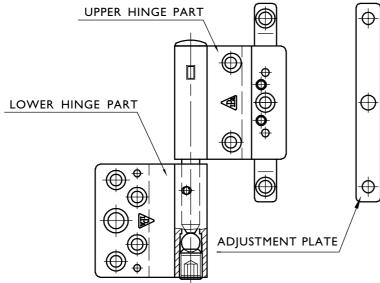
FITTING INSTRUCTIONS

FOR ADJUSTABLE DOOR HINGE IPA NO. 60898

REHAU NORDIC DESIGN PLUS:







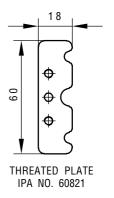


FIG. I

<u>FITTING:</u>

- I. MOUNT THE ADJUSTMENT PLATE IN THE GOOVE OF THE DOOR IN THE MIDDLE OF WHERE THE LOWER HINGE PART IS BEING MOUNTED.
- 2. PLACE HINGE SO THAT THE LOWER HINGE PART IS OVER THE ADJUSTMENT PLATE AND FATEN IT. THE ADJUSTMENT SCREWS SHOULD BE LOOSENED.

ON LARGE DOORS IT IS RECOMMENDED TO USE THE THREATED PLATES IPA NO. 60821. THESE ARE CUT INTO THE PROFILE ON THE BACK OF THE FRAME. USE M5 SCREWS FOR THE TWO THREATED HOLES, SEE FIG. 4 AND 5.

ADJUSTMENT:

VERTICALLY: ADJUST TO WANTED POSITION ON THE LARGE

SCREW AT THE BOTTOM OF THE HINGE ±3 MM.

HORIZONTALLY: LOOSEN THE MOUNTING SCREWS AND ADJUST TO WANTED POSITION. FASTEN THE MOUNTING

SCREWS.

MAINTENANCE:

TEST THE OPERATION FROM TIME TO TIME. WHEN FITTING - LUBRICATE THE PIVOT/MOVABLE METAL PARTS OF THE MECHANISM WHILE ACTIVATING REPEATEDLY. HEREAFTER LUBRICATE MINIMUM TWICE A YEAR.

