

FITTING INSTRUCTIONS

DOOR HINGE - ADJUSTABLE IPA NO.s 12197-98

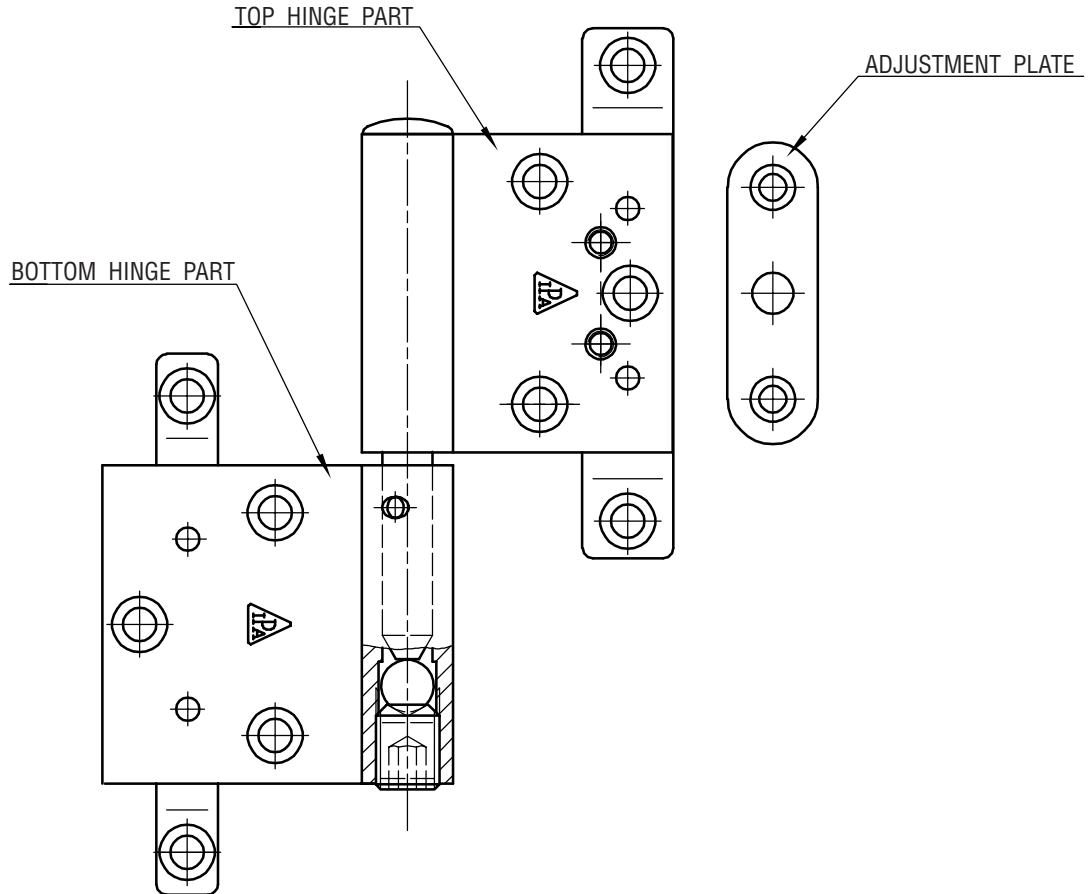


FIG. 1

FITTING:

1. MOUNT THE ADJUSTMENT PLATE IN THE GROOVE OF THE DOOR IN THE MIDDLE OF WHERE THE TOP HINGE PART IS BEING MOUNTED.

2. PLACE THE TOP HINGE PART OVER THE ADJUSTMENT PLATE AND FASTEN IT. THE ADJUSTMENT SCREWS SHOULD BE LOOSENED.

ADJUSTMENT:

HORIZONTALLY: LOOSEN THE MOUNTING SCREWS AND ADJUST TO WANTED POSITION. FASTEN THE MOUNTING SCREWS.

VERTICALLY: ADJUST TO WANTED POSITION ON THE LARGE SCREW IN THE BOTTOM HINGE PART - ± 3 MM.

MAINTENANCE:

TEST THE OPERATION FROM TIME TO TIME.
WHEN FITTING - LUBRICATE THE PIVOT/MOVABLE METAL PARTS OF THE MECHANISM WHILE ACTIVATING REPEATEDLY.
HEREAFTER LUBRICATE MINIMUM TWICE A YEAR.

EXAMPLE WOOD PROFILE

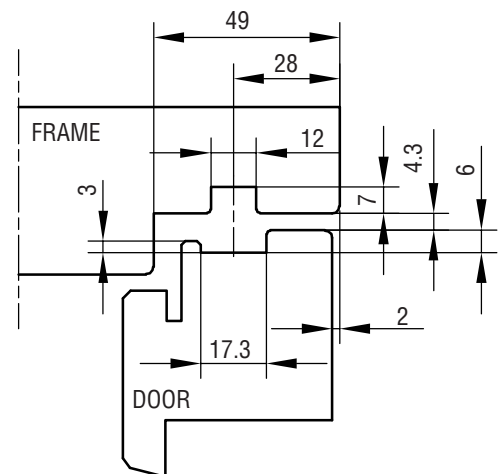


FIG. 2